

28

SPLIT

DART AEROSPACE LTD	Work Order:	21007 A
Description: Saddle Kit	Part Number:	K10003
	Qty:	18 13
		Page 1 of 1

RF  
3.05.27

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	HA	04.06.08	18																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FOR D205-634-011 & D204-635-011 UK 26 Hg.	HA	04.06.24	18																																																																																
3	ST	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>24 ✓</td><td>D2570</td><td>Bushing</td><td>B20907</td></tr><tr><td>1 ✓</td><td>D2571</td><td>Saddle</td><td>B21017</td></tr><tr><td>1 ✓</td><td>D2572</td><td>Saddle</td><td>B21017</td></tr><tr><td>1 ✓</td><td>D2573</td><td>Saddle</td><td>B20508/B20906/B21018</td></tr><tr><td>1 ✓</td><td>D2574</td><td>Saddle</td><td>B20508/B20906/B21018</td></tr><tr><td>1 ✓</td><td>D2736-1</td><td>Bracket</td><td>B19013</td></tr><tr><td>1 ✓</td><td>D2736-3</td><td>Bracket</td><td>B19014B</td></tr><tr><td>4 ✓</td><td>D2747</td><td>Socket Head Set Screw</td><td>B20317</td></tr><tr><td>2 ✓</td><td>D2876</td><td>Spacer</td><td>B19828</td></tr><tr><td>2 ✓</td><td>D2877</td><td>Spacer</td><td>B19935</td></tr><tr><td>1 ✓</td><td>D2968-041</td><td>Tow Ring</td><td>B19936/B20318/</td></tr><tr><td>16 ✓</td><td>AN4-6A</td><td>Bolt</td><td>m14311</td></tr><tr><td>4 ✓</td><td>AN4-46A</td><td>Bolt</td><td>m14013/m14764</td></tr><tr><td>8 ✓</td><td>AN4-51A</td><td>Bolt</td><td>m14491/m15036</td></tr><tr><td>8 ✓</td><td>AN6-12A</td><td>Bolt</td><td>m14764/m14206</td></tr><tr><td>32 ✓</td><td>AN960JD416</td><td>Washer</td><td>m14855</td></tr><tr><td>8 ✓</td><td>AN960JD616</td><td>Washer</td><td>m15191/m13659</td></tr><tr><td>1 ✓</td><td>AN970-4</td><td>Washer</td><td>m15199</td></tr><tr><td>29 ✓</td><td>MS21042L4 ✓</td><td>Nut (or MS21042-4)</td><td>m14478</td></tr></tbody></table>	Qty	Part Number	Description	Batch	24 ✓	D2570	Bushing	B20907	1 ✓	D2571	Saddle	B21017	1 ✓	D2572	Saddle	B21017	1 ✓	D2573	Saddle	B20508/B20906/B21018	1 ✓	D2574	Saddle	B20508/B20906/B21018	1 ✓	D2736-1	Bracket	B19013	1 ✓	D2736-3	Bracket	B19014B	4 ✓	D2747	Socket Head Set Screw	B20317	2 ✓	D2876	Spacer	B19828	2 ✓	D2877	Spacer	B19935	1 ✓	D2968-041	Tow Ring	B19936/B20318/	16 ✓	AN4-6A	Bolt	m14311	4 ✓	AN4-46A	Bolt	m14013/m14764	8 ✓	AN4-51A	Bolt	m14491/m15036	8 ✓	AN6-12A	Bolt	m14764/m14206	32 ✓	AN960JD416	Washer	m14855	8 ✓	AN960JD616	Washer	m15191/m13659	1 ✓	AN970-4	Washer	m15199	29 ✓	MS21042L4 ✓	Nut (or MS21042-4)	m14478			
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4	QC4	Inspect 100% kit for completeness on the W/O	CL	04/07/09	18																																																																																
5	PK	Pack per PPP K10003	U	04-07-12	18																																																																																
6	AC	Cost / part: 475.48	REV. F	04/07/12	13																																																																																
7	DC	Close W/O 484.95 Inspection Level 21	54C	04.07.13	13																																																																																
			HA	04.07.14	13																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A ( ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RELEASED  
03.01.16

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#: \_\_\_\_\_ Fault Category: \_\_\_\_\_ DQA: \_\_\_\_\_ Date: \_\_\_\_\_

**NOTE:** Date & initial all entries  
H:\Admin-QA\ISO\forms\w\oncb.doc

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_





# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Jun 07, 2004  
04:14 pm

Work Order No : 0021007  
Project Name : K10003  
Project For : WK428  
Work Order Type : Main  
Main WO Number :  
House Part Number : \*K10003  
Description : D205-634-011 Saddle Kit  
Manufactured : Yes  
Amount Req'd : 18  
Amount Done : 0  
Start Date : 06-07-04  
Est Finish Date : 07-07-04  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
  
Order Entry No :  
OE Value : 0.00  
  
Est Margin : 0.000%  
Actual Margin : 0.000%  
  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00